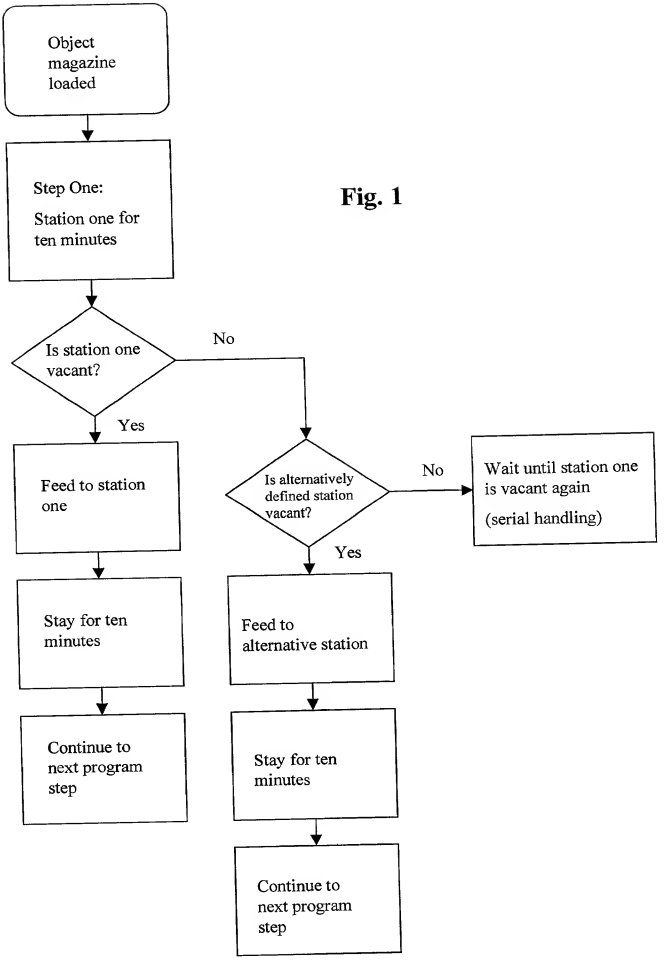
Object magazine loaded
Step One:
Station one for ten minutes
Is station one vacant?
No
Yes
Feed to station one
Stay for ten minutes
Continue to next program step
Is alternatively defined station vacant?
No
Wait until station one is vacant again
(serial handling)
Yes
Feed to alternative station
Stay for ten minutes
Continue to next program step

**Fig. 1**